

### **Ver.3.60**

1. Fixed the problem that dashed lines specified with the LT command (HP-GL) or L command (GP-GL) would sometimes be set as solid lines.
2. Fixed the problem that the tool carriage would not go back to the origin point after cutting even [Return to Scanning Base Point after Plot] is activated in Cutting Master 5 / Graphtec Studio 2.

### **Ver.3.50**

1. Fixed the problem that position error occurs when using Creasing Mode 2 or 3.
2. Fixed the problem that the plotter hangs up when DATA SORTING is turned on.

### **Ver.3.40**

1. Fixed the problem that the tool goes back to original position after moving it when [Advance after Plot] is activated.
2. Fixed the problem that the message window was not displayed properly when editing settings of Remote Panel Utility.

### **Ver.3.30**

1. Fixed the problem that cutting data for two consecutive outputs of USB memory files could be connected when copying is executed.

### **Ver.3.20**

1. Offline setting function of [Remote Panel Utility] is supported.  
\*Do not use grid type setting files.  
\*Do not turn off the power immediately after executing the cut condition setting from the USB memory. Wait about 3 seconds before the next operation.

### **Ver.3.10**

1. Changed the speed of the tool carriage to be set 15/sec when pressing [PAUSE/MENU] key and [COND/TEST] key to move it away.
2. Corrected the name of the creasing tool in the line [2 TOOL] of the Condition Screen.

### **Ver.3.00**

1. Fixed the problem that the cutting order error occurs depending on the type of cutting blade being set when using the REVERSE REGISTRATION MARK.

**Ver.2.90**

1. Improved the initialization operation when setting Initial Blade Angle Position to “Y OUTSIDE” not to damage the media.

**Ver.2.80**

1. Fixed the problem that the CONDITION No. does not be reflected when changing it with a command from the CONDITION No. selection screen.

**Ver.2.70**

1. Fixed the problem that the CONDITION No. does not be reflected when changing it from the MENU.

**Ver.2.50**

1. Changed the control method of the tools to improve the image resolution.
2. Fixed the problem that the beeping sound continue when moving the tool carriage with position keys.

**Ver.2.40**

1. Fixed the problem that an error occurs to the cutline when using the segment area registration marks depending on data.

**Ver.2.20**

1. Fixed the problem that the height goes low when setting TOOK UP HEIGHT to HIGH.
2. Improved some movements when setting SCAN START POSITION to CURRENT POSITION.
3. Fixed the problem that the registration mark scan fails when using Multiple registration marks with TOOL Sort is ON.。

**Ver.2.10**

1. Improve the image resolution when using the cutter CB09U.

**Ver.2.00**

1. Improved the initialization operation when setting Initial Blade Angle Position to “XY OUTSIDE”.

**Ver.1.90**

1. Fixed the problem that a position error occurs if receiving a command while the motor is moving and the [COMMAND] setting is [AUTO].
2. Expanded the maximum amount of the BLADE WEAR ALARM SETUP to 100km.

#### **Ver.1.70**

1. Fixed the problem that the tool carriage moves at the lower position, when moving it after operating a test without the tool installed.

#### **Ver.1.60**

1. Added [TOOL DOWN SPEED] menu to change the speed of pen down.
2. Changed the name of the menu item [TOOL UP SPEED] to [MOVING SPEED].
3. Updated the USERS MANUAL (PDF).

#### **Ver.1.50**

1. Fixed the problem that the ORIGIN POINT command does not be reflected when copying.

#### **Ver.1.40**

1. Changed the direction of the blade tip revision to be the same as the first cutting line in order to improve the image resolution.
2. Changed the method of terminating arcs and curves in order to improve the image resolution.
3. Fixed the problems that the cutting plotter hangs when operating followings.
  - 1) Cut Multiple registration marks.
  - 2) Press [PAUSE] key while scanning the second registration mark.
  - 3) Cause a scan error.
  - 4) Cancel.

#### **Ver.1.20**

1. Changed the operation when lowering the registration mark sensor.
2. Fixed to wait for the ENTER key being pressed at the HOME position when changing pen tools and TOOL SELECT PAUSE SETTING is set to ENABLED.